

Document #: FSQ-2.3.1.2-CPS	Vieira's Bakery, Inc Customer Product Specification	Version: 1
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DATE CREATED: 2/21/2024	CHANGE
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CUSTOMER: ALL	PRODUCT VERSION: 2
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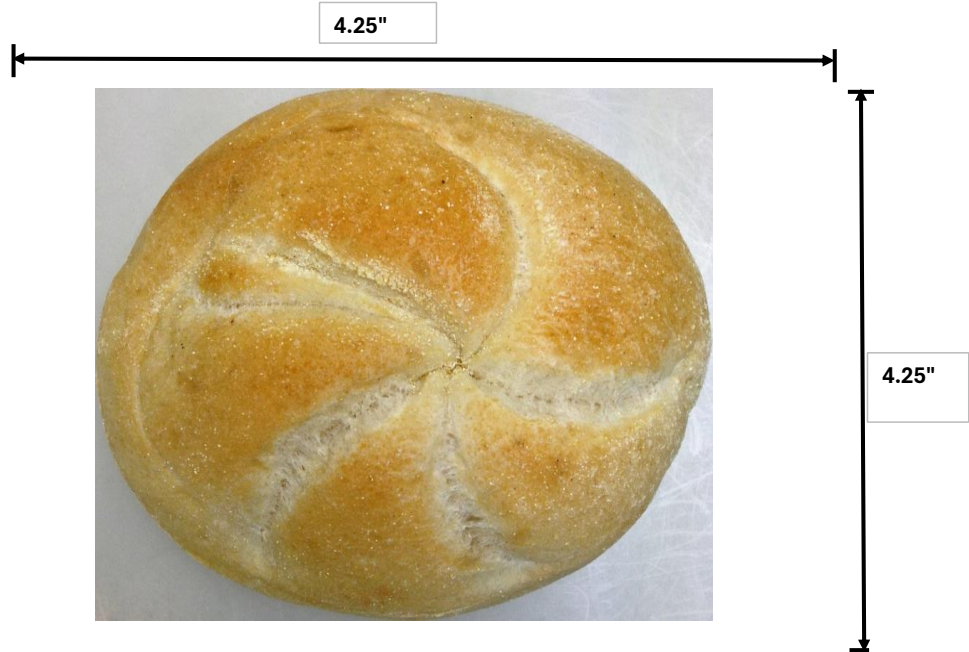
ITEM DESCRIPTION: PB-KAISER ROLL	ITEM #: 1971
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BAKE TYPE: PAR-BAKE	CASE UPC: 73188801971
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<u>MIXING & FERMENTATION</u>	<u>RAW DOUGH</u>	
DOUGH TYPE:	By Scale	By Size
FERMENTATION TIME: <input type="text" value="0"/> MINUTES	DOUGHT CUTTING <input type="text"/>	<input type="text"/>
	WEIGHT 3.8	oz

<u>Slicing:</u> NO	Slicing Type:	N/A
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<u>PRODUCT SPECIFICATIONS</u>	PIECES PER CASE: <input type="text" value="95"/>	
<u>TARGETS</u>	BULK	
WEIGHT: <input type="text" value="3"/> oz (±) <input type="text"/> oz	BUNDLE OF BAGS:	
LENGTH: <input type="text" value="4.25"/> in (±) <input type="text"/> in	BAG TYPE: <input type="text" value="0"/>	B A G G E D
WIDTH: <input type="text" value="4.25"/> in (±) <input type="text"/> in	BAG UPC: <input type="text" value="0"/>	
HEIGHT: <input type="text" value="2"/> in (±) <input type="text"/> in	PIECES PER BAG: <input type="text" value="0"/>	
DIAMETER: <input type="text" value="4.25"/> in (±) <input type="text"/> in	BAGS PER CASE: <input type="text" value="0"/>	
DOUGH RECIPE#: <input type="text" value="D-021"/>	BOX TYPE: <input type="text" value="PAK-12"/>	
	TI X HI & PALLETS: <input type="text" value="5X6"/>	
	LABEL:	



ALLERGEN STATEMENT:

WHEAT

INGREDIENT STATEMENT:

ENRICHED WHEAT FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), WATER, SALT, POPPY SEEDS, CANOLA OIL, EXTRA VIRGIN OLIVE OIL, YEAST, SUGAR, RYE FLOUR, ENZYMES, ASCORBIC ACID.

BAKING INSTRUCTIONS:

Keep bread frozen, do not thaw or steam.

Pre-heat oven to 375°F

*Note: Oven temperature may vary oven to oven. Adjust baking time & temperature as necessary.

Place frozen bread directly onto sheet pans with baking paper.

Baking time: 8 to 10 minutes or until golden brown

Cool down time: 20 minutes

Nutrition Facts	
1 servings per container	
Serving size	1 roll (85g)
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Amount per serving	
Calories	210
<small>% Daily Value*</small>	
Total Fat 1.5g	2%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 430mg	19%
Total Carbohydrate 42g	15%
Dietary Fiber 0g	0%
Total Sugars 1g	
Includes 1g Added Sugars	2%
<hr/>	
Protein 7g	
<hr/>	
Vitamin D 0mcg	0%
Calcium 13mg	2%
Iron 3mg	15%
Potassium 79mg	2%
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<small>*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.</small>	
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<small>Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4</small>	

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