

Document #: FSQ-2.3.1.2-CPS	Vieira's Bakery, Inc Customer Product Specification	Version: 1
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DATE CREATED: 3/26/2024

CUSTOMER: ALL PRODUCT VERSION: 5

ITEM DESCRIPTION: PB-PORT ROLL WW ITEM #: 1672

BAKE TYPE: PAR-BAKE CASE UPC: 73188801672

MIXING & FERMENTATION		RAW DOUGH	
DOUGH TYPE: STRAIGHT		By Scale	By Size
FERMENTATION TIME: 0 MINUTES		DOUGHT CUTTING	
		WEIGHT: 3.6	oz

Slicing: NO Slicing Type: N/A

PRODUCT SPECIFICATIONS				BULK		PIECES PER CASE: 80
TARGETS				BUNDLE OF BAGS:		
WEIGHT: 3 oz (±)			oz	P A C K A G I N G	BAG TYPE: 0	B A G G E D
LENGTH: 6 in (±)			in		BAG UPC: 0	
WIDTH: 3.25 in (±)			in		PIECES PER BAG: 0	
HEIGHT: 2.25 in (±)			in		BAGS PER CASE: 0	
DIAMETER: 0 in (±)			in		BOX TYPE: PB-12	
DOUGH RECIPE#: D-035					TI X HI & PALLETS: 5X6	
				LABEL: VIEIRA'S BAKERY		



ALLERGEN STATEMENT:

WHEAT

INGREDIENT STATEMENT:

ENRICHED WHEAT FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), WATER, WHOLE WHEAT FLOUR, SALT, CANOLA OIL, EXTRA VIRGIN OLIVE OIL, YEAST, RYE FLOUR, MALTED BARLEY FLOUR, ENZYMES, ASCORBIC ACID.

BAKING INSTRUCTIONS:

Keep bread frozen, do not thaw or steam.

Pre-heat oven to 375°F

*Note: Oven temperature may vary oven to oven. Adjust baking time & temperature as necessary.

Place frozen bread directly onto sheet pans with baking paper.

Baking time: 6 to 8 minutes or until golden brown

Cool down time: 20 minutes

Nutrition Facts	
1 servings per container	
Serving size	(85g)
Amount per serving	
Calories	200
	% Daily Value*
Total Fat 1.5g	2%
Saturated Fat 0g	1%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 410mg	18%
Total Carbohydrate 40g	15%
Dietary Fiber 1g	3%
Total Sugars 1g	
Includes 1g Added Sugars	1%
Protein 7g	
Vitamin D 0mcg	0%
Calcium 14mg	2%
Iron 3mg	15%
Potassium 104mg	2%
Thiamin 0.4mg	30%
Riboflavin 0.2mg	15%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	
Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4	



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