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| Document #:<br>FSQ-2.3.1.2-CPS | Vieira's Bakery, Inc<br>Customer Product Specification | Version:<br>1 |
|--------------------------------|--|---------------|

|                          |        |
|--------------------------|--------|
| DATE CREATED: 11/30/2023 | CHANGE |
|--------------------------|--------|

|               |                    |
|---------------|--------------------|
| CUSTOMER: ALL | PRODUCT VERSION: 8 |
|---------------|--------------------|

|                                 |              |
|---------------------------------|--------------|
| ITEM DESCRIPTION: PB-PADINHA WW | ITEM #: 1649 |
|---------------------------------|--------------|

|                     |                       |
|---------------------|-----------------------|
| BAKE TYPE: PAR-BAKE | CASE UPC: 73188801649 |
|---------------------|-----------------------|

|                                  |  |                  |         |
|----------------------------------|--|------------------|---------|
| <b>MIXING &amp; FERMENTATION</b> |  | <b>RAW DOUGH</b> |         |
| DOUGH TYPE: FERMENTED            |  | By Scale         | By Size |
| FERMENTATION TIME: 90 MINUTES    |  | DOUGHT CUTTING   |         |
|                                  |  | WEIGHT: 4.1      | oz      |

|             |                   |
|-------------|-------------------|
| Slicing: NO | Slicing Type: N/A |
|-------------|-------------------|

|                               |        |  |    |                        |  |  |
|-------------------------------|--------|--|----|------------------------|--|--|
| <b>PRODUCT SPECIFICATIONS</b> |        |  |    | <b>BULK</b>            |  | PIECES PER CASE: 90                    |
| <b>TARGETS</b>                |        |  |    | BUNDLE OF BAGS: NO     |  | <b>B<br/>A<br/>G<br/>G<br/>E<br/>D</b> |
| WEIGHT: 3                     | oz (±) |  | oz | BAG TYPE: 0            |  |  |
| LENGTH: 5.5                   | in (±) |  | in | BAG UPC: 0             |  |  |
| WIDTH: 3.5                    | in (±) |  | in | PIECES PER BAG: 0      |  |  |
| HEIGHT: 2.25                  | in (±) |  | in | BAGS PER CASE: 0       |  |  |
| DIAMETER: 0                   | in (±) |  | in | BOX TYPE: PB-12        |  |  |
| DOUGH RECIPE#: D-003          |        |  |    | TI X HI & PALLETS: 5X6 |  |  |
|                               |        |  |    | LABEL: VIEIRA'S BAKERY |  |  |



**ALLERGEN STATEMENT:**

WHEAT

**INGREDIENT STATEMENT:**

WATER, ENRICHED WHEAT FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), WHOLE WHEAT FLOUR, RYE FLOUR, SALT, CORN FLOUR, DEXTROSE, YEAST, ASCORBIC ACID, ENZYMES.

**BAKING INSTRUCTIONS:**

Keep bread frozen, do not thaw or steam.

Pre-heat oven to 375°F

\*Note: Oven temperature may vary oven to oven. Adjust baking time & temperature as necessary.

Place frozen bread directly onto sheet pans with baking paper.

Baking time: 6 to 8 minutes or until golden brown

Cool down time: 20 minutes

| <b>Nutrition Facts</b>  |                       |
|---|-----------------------|
| 1 servings per container  |                       |
| <b>Serving size</b>   | <b>1 Roll (85g)</b>   |
| <b>Amount per serving</b>   |                       |
| <b>Calories</b>   | <b>190</b>            |
|   | <b>% Daily Value*</b> |
| <b>Total Fat</b> 1g   | <b>1%</b>             |
| Saturated Fat 0g  | <b>1%</b>             |
| Trans Fat 0g  |                       |
| <b>Cholesterol</b> 0mg  | <b>0%</b>             |
| <b>Sodium</b> 420mg   | <b>18%</b>            |
| <b>Total Carbohydrate</b> 39g   | <b>14%</b>            |
| Dietary Fiber 1g  | <b>4%</b>             |
| Total Sugars 1g   |                       |
| Includes 0g Added Sugars  | <b>0%</b>             |
| <b>Protein</b> 7g   |                       |
| Vitamin D 0mcg  | 0%                    |
| Calcium 14mg  | 2%                    |
| Iron 2mg  | 10%                   |
| Potassium 114mg   | 2%                    |
| *The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice. |                       |
| Calories per gram:<br>Fat 9 • Carbohydrate 4 • Protein 4  |                       |

