

Document #: FSQ-2.3.1.2-CPS	Vieira's Bakery, Inc Customer Product Specification		Version: 1																																									
DATE CREATED: 11/30/2023		CHANGE																																										
CUSTOMER: ALL	PRODUCT VERSION:		5																																									
ITEM DESCRIPTION: PB-SALOIO ROLL		ITEM #:	1648																																									
BAKE TYPE: PAR-BAKE		CASE UPC:	73188801648																																									
<u>MIXING & FERMENTATION</u> DOUGH TYPE: FERMENTED FERMENTATION TIME: 90 MINUTES		<u>RAW DOUGH</u> <table border="1"> <tr> <td></td> <td>By Scale</td> <td>By Size</td> </tr> <tr> <td>DOUGHT CUTTING</td> <td></td> <td></td> </tr> <tr> <td>WEIGHT</td> <td>4.1</td> <td>oz</td> </tr> </table>			By Scale	By Size	DOUGHT CUTTING			WEIGHT	4.1	oz																																
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WEIGHT	4.1	oz																																										
Slicing: NO		Slicing Type:	N/A																																									
<u>PRODUCT SPECIFICATIONS</u> <table border="1"> <tr> <td colspan="4">TARGETS</td> </tr> <tr> <td>WEIGHT:</td> <td>3</td> <td>oz (±)</td> <td></td> </tr> <tr> <td>LENGTH:</td> <td>5.2</td> <td>in (±)</td> <td></td> </tr> <tr> <td>WIDTH:</td> <td>3.5</td> <td>in (±)</td> <td></td> </tr> <tr> <td>HEIGHT:</td> <td>2.4</td> <td>in (±)</td> <td></td> </tr> <tr> <td>DIAMETER:</td> <td>0</td> <td>in (±)</td> <td></td> </tr> <tr> <td>DOUGH RECIPE#:</td> <td>D-001</td> <td></td> <td></td> </tr> </table>		TARGETS				WEIGHT:	3	oz (±)		LENGTH:	5.2	in (±)		WIDTH:	3.5	in (±)		HEIGHT:	2.4	in (±)		DIAMETER:	0	in (±)		DOUGH RECIPE#:	D-001			<u>BULK</u> BUNDLE OF BAGS: <table border="1"> <tr> <td>BAG TYPE:</td> <td>0</td> <td rowspan="6">BAGGED</td> </tr> <tr> <td>BAG UPC:</td> <td>0</td> </tr> <tr> <td>PIECES PER BAG:</td> <td>0</td> </tr> <tr> <td>BAGS PER CASE:</td> <td>0</td> </tr> <tr> <td>BOX TYPE:</td> <td>PB-12</td> </tr> <tr> <td>TI X HI & PALLETS:</td> <td>5X6</td> </tr> </table> PIECES PER CASE: 90 LABEL: VIEIRA'S BAKERY		BAG TYPE:	0	BAGGED	BAG UPC:	0	PIECES PER BAG:	0	BAGS PER CASE:	0	BOX TYPE:	PB-12	TI X HI & PALLETS:	5X6
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ALLERGEN STATEMENT:

WHEAT

INGREDIENT STATEMENT:

ENRICHED WHEAT FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), WATER, SALT, CORN FLOUR, DEXTROSE, YEAST, ASCORBIC ACID, ENZYMES.

BAKING INSTRUCTIONS:

Keep bread frozen, do not thaw or steam.

Pre-heat oven to 375°F

*Note: Oven temperature may vary oven to oven. Adjust baking time & temperature as necessary.

Place frozen bread directly onto sheet pans with baking paper.

Baking time: 6 to 8 minutes or until golden brown

Cool down time: 20 minutes

Nutrition Facts	
1 servings per container	
Serving size	1 Roll (85g)
Amount per serving	
Calories	190
% Daily Value*	
Total Fat 0.5g	1%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 420mg	18%
Total Carbohydrate 39g	14%
Dietary Fiber 0g	0%
Total Sugars 1g	
Includes 0g Added Sugars	0%
Protein 7g	
Vitamin D 0mcg	0%
Calcium 13mg	2%
Iron 3mg	15%
Potassium 74mg	2%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	
Calories per gram: Fat 9 • Carbohydrate 4 • Protein 4	

