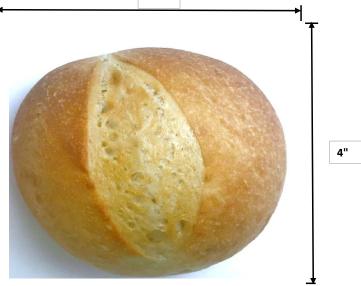
Document #:	Vieira's Bakery, Inc							Version:
FSQ-2.3.1.2-CPS	Customer Product Specification							1
DATE CREATED: 11/29/2023 CHANGE								E
CUSTOMER: ALL				PRODUCT VERSION:			6	
ITEM DESCRIPTION:	L ITEM #:			1632				
BAKE TYPE: PAR-BAKE				CASE UPC: 7318880			632	
MIXING & FERMENTATION				RAW DOUGH				
DOUGH TYPE:	FERMENTED						By Size	
FERMENTATION TIME:	90	MINUTE	ES		UGHT TTING			
				W	EIGHT	4.1	oz	
Slicing:	NO			Slicing Ty	ig Type: N/A			
	NS			BULK	PIECES PER CASE:	90		
TARGETS						BUNDLE OF BAGS:		
WEIGHT:	3	oz (±)		oz]]	BAG TYPE:	0	
LENGTH:	4	in (±)		in		BAG UPC:	0	B
WIDTH:	4	in (±)		in	I	PIECES PER DAG.	0	G
HEIGHT:	2.25	in (±)		in		BAGS PER CASE:	0	G
DIAMETER:	4	in (±)		in		BOX TYPE:	PB-12	E D
DOUGH RECIPE#:	D-001						5X6	
						LABEL:	VIEIRA'S BA	KERY
		 		4"		→		



ALLERGEN STATEMENT:

WHEAT

INGREDIENT STATEMENT:

ENRICHED WHEAT FLOUR (WHEAT FLOUR, MALTED BARLEY FLOUR, NIACIN, REDUCED IRON, THIAMINE MONONITRATE, RIBOFLAVIN, FOLIC ACID), WATER, SALT, CORN FLOUR, DEXTROSE, YEAST, ASCORBIC ACID, ENZYMES.

BAKING INSTRUCTIONS:

Keep bread frozen, do not thaw or steam.

Pre-heat oven to 375°F *Note: Oven temperature may vary oven to oven. Adjust baking time & temperature as necessary. Place frozen bread directly onto sheet pans with baking paper. Baking time: 6 to 8 minutes or until golden brown Cool down time: 20 minutes

Nutrition 1 servings per contain					
Serving size	1 Roll (85g)				
Amount per serving Calories	190				
	% Daily Value*				
Total Fat 0.5g	1%				
Saturated Fat 0g	0%				
Trans Fat 0g					
Cholesterol 0mg	0%				
Sodium 420mg	18%				
Total Carbohydrate 39g	14%				
Dietary Fiber 0g	0%				
Total Sugars 1g					
Includes 0g Added Sug	gars 0%				
Protein 7g					
Vitamin D 0mcg	0%				
Calcium 13mg	2%				
Iron 3mg	15%				
Potassium 74mg	2%				
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.					
Calories per gram: Fat 9 • Carbohydrate 4	Protein 4				

